



BLK 1.3 CSE

Nibbler up to 18 gauge

Compact and rapid nibbler for corrugated sheet metals.

Product number: 7 232 42 60 12 0

Details

- > Cutting direction setting can be changed in 45° increments up to 360° using tool-free rotating cutting head.
- > 7.5 ft./min [2.3 m/min] cutting speed for excellent performance.
- > Optimum ergonomics, including a motor housing that is up to 20% slimmer due to an extremely narrow drive head.
- > Chip protection mesh on vent slots.

- > Low operating costs due to long tool life of punch and die.
- > Rotating punch for up to 30% longer service life.
- > QuickIN rapid change system.
- > Stainless steel up to 24 gauge [0.6 mm].
- > Motor with outstanding performance and durability.
- > 16 ft. [5 m] cable.

Price includes

1 die for corrugated sheet metal(3 01 09 169 00 9)

/ 1 punch (6 36 02 050 00 0)

Product feature

Rotating round punch

QuickIN

Cutting direction



Application

Curve cuts

Cut-outs

**

★ suitable

★★ well suitable

Technical data

TECHNICAL DATA

Power consumption	350 W
Power output	210 W
Strokes	1,000 - 1,800 spm
Cutting speed	7.5 [2.3] ft/min[m/min]
Steel 58,000 lbf/in²	0.0512 [1.3] in[mm]
Steel 87,000 lbf/in²	0.0315 [0.8] in[mm]
Steel 116,000 lbf/in²	0.0236 [0.6] in[mm]
Non-ferrous metals up to 36,000 lbf/in²	0.0787 [2.0] in[mm]
Cutting width	3/16 [4] in[mm]
Immersion Ø with die	3/4 [19] in[mm]
Radius of smallest curve (inside/outside)	1/2 [15] / 3/4 [20] in[mm]
Cable with plug	16.4 [5] ft[m]
Weight	3.97 [1.80] lbs[kg]

VIBRATION AND SOUND EMISSION VALUES

Sound pressure level LpA 82 dB Measurement uncertainty of 3 dB the measured value KpA Sound power level LWA 93 dB Measurement uncertainty of 3 dB the measured value KWA 93 dB Peak sound value LpCpeak Measurement uncertainty of 3 dB the measured value KpCpeak Vibration value 1 α hv 3-6,8 m/s² Measurement uncertainty of $1,5 \text{ m/s}^2$ the measured value $\mbox{\rm K}\alpha$