Woodpeckers

NAY PANEL

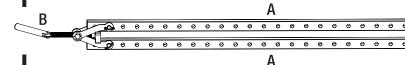


DIAGRAM (QTY) PART NAME **LETTER**

Α

(2) Clamping Bars ClampZilla 50" | 38" | 18" Capacity

B

- (1) Threaded Clamping End
 - (1) Handle (with Screw)
 - (1) Clamping Pad
 - (1 Set) Centering Devices
- C
- (1) Stationary Clamping End
 - (1) Clamping Pad
 - (1 Set) Centering Devices
 - (4) Quick Release Pins

Sold

- Separately (2) ClampZilla 50" Capacity Extended Bars
- Separately (2) ClampZilla 18" Capacity Extended Bars

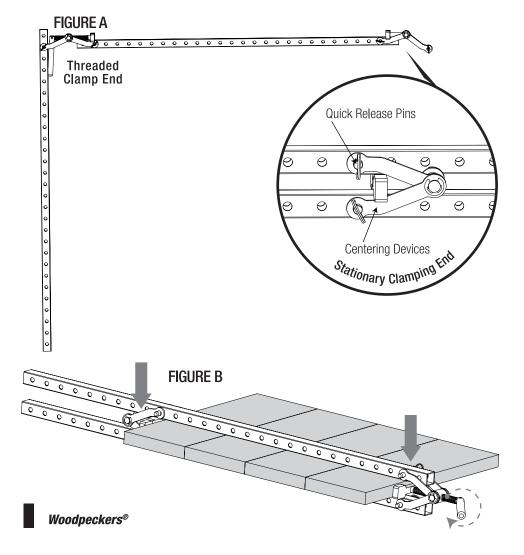


Scan the QR code above to watch the video or visit woodpeck.com under the video tab towards the bottom of the product page.

Woodpeckers® ClampZILLA™ 4-Way Panel Clamp places a bar on both sides of your stock with centering devices that direct the pressure to the exact center of your stock. Not only does Clamp ZILLA focus the lateral pressure on the center of your panel, it also puts vertical pressure on the boards, helping to hold them in alignment to each other.

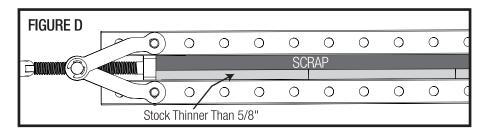
LOADING THE CLAMPZILLA

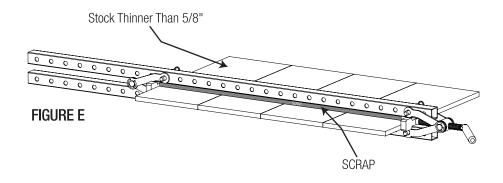
- 1. Remove the top Quick-Release Pin from the Stationary Clamping End of the Clamp.
- 2. Pivot the top Clamping Bar out of the way. FIGURE A
- 3. Remove the other Quick Release Pin on the Stationary Clamping End.
- 4. Move the Stationary Clamping End to the set of holes on the Clamping Bars closest to the width of your material.
- 5. Install the lower Quick Release Pin.
- 6. Spread glue on your boards and align them on the lower Clamping Bar.
- 7. Pivot the top Clamping Bar into place and install the upper Quick Release Pin into the Stationary Clamping End.
- 8. Tighten the Clamp by turning the Handle on the Threaded Clamping End. *FIGURE B*



CLAMPING THINNER STOCK

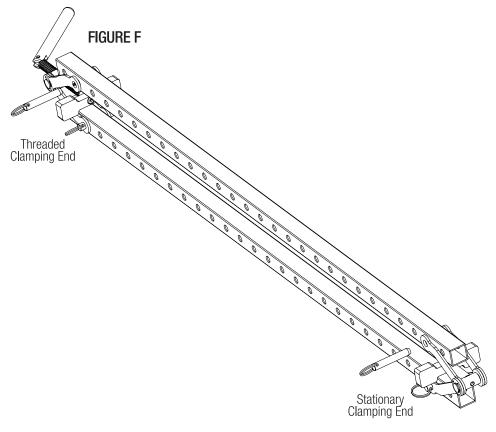
The Clamping Bars will come against the Clamping Pads before engaging stock thinner than 5/8". You can overcome this by placing scrap stock in line with the clamping bars, above and below your glue-up. *FIGURES D & E*





INSTALLING EXTENDED CAPACITY BARS (Sold Separately)

- 1. Remove the Quick Release Pins from the ClampZilla. FIGURE F-2
- 2. Replace the standard capacity Clamping Bars with the Extended Capacity Bars.
- 5. Replace the Quick Release Pins in the Stationary Clamping End.
- 6. Replace the Quick Release Pins on the Threaded Clamping End.



Woodpeckers®

Woodpeckers, LLC Strongsville, Ohio **woodpeck.com**

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