Woodpeckers®
INSERT TEMPLATE
O W N E R ' S   M A N U A L
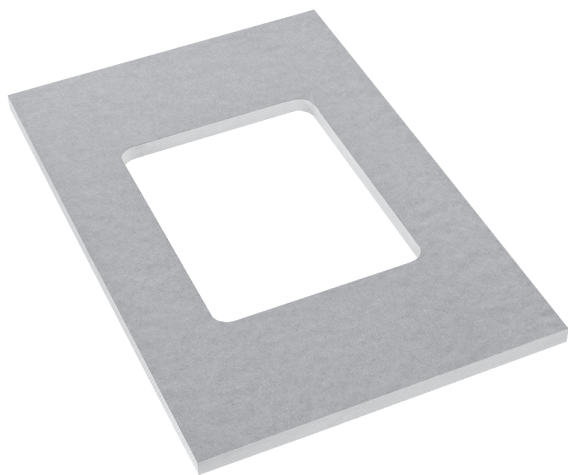
You Will Need
- Jig Saw
- Router Bit
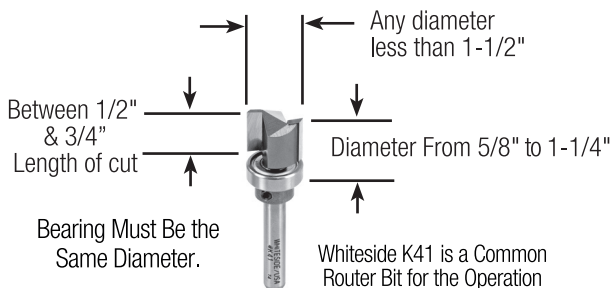
Any diameter less than 1-1/2"

Between 1/2" & 3/4" Length of cut

Diameter From 5/8" to 1-1/4"

Bearing Must Be the Same Diameter.

Whiteside K41 is a Common Router Bit for the Operation

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REV081018

Figure A

Figure B

Figure C
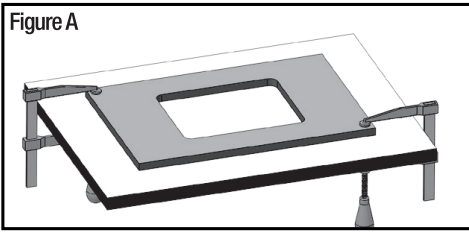
1. Layout the location of the router plate opening. Draw a 9-1/4" x 11-3/4" rectangle.

2. Position the Insert Template over the rectangle and clamp in place. Keep the clamps as close to the ends of the template as possible to allow room for the router. *Figure A*

3. Set your router bit (pattern type with bearing on shank as shown) to protrude slightly more than 3/8". (.400" to be exact).

4. Route a groove all the way around the inside edge of the template. It is easier to make multiple shallow passes. Make sure to make a couple clean up passes to ensure all the stock has been removed. *Figure B*

5. Use a jig saw to cut out around the inside edge of the island to leave a 1/2" wide lip for the plate to rest on. *Figure C*

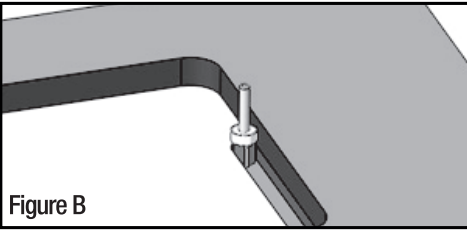6. Use a chamfer bit, file or sand paper to clean up the top inside edge. This is particularly beneficial if your table is laminated.