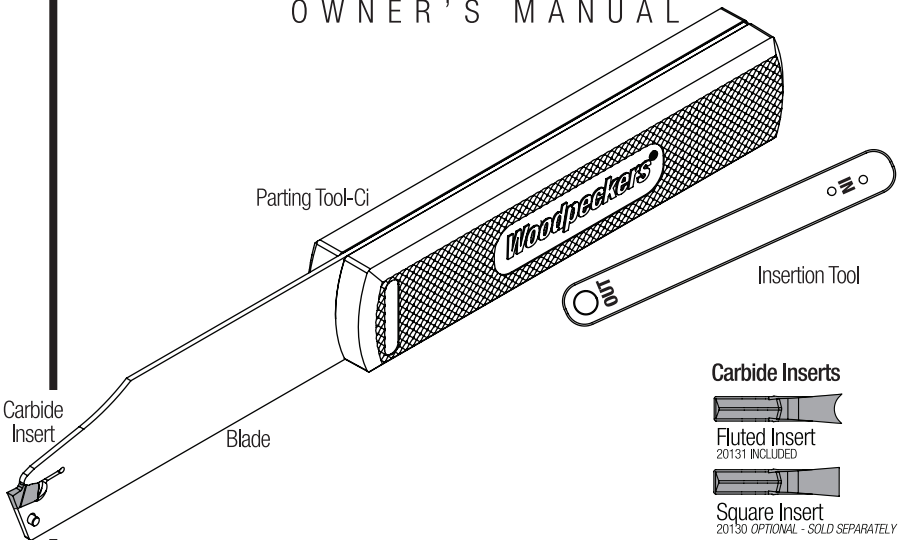


Woodpeckers®

PARTING TOOL-Ci

OWNER'S MANUAL



If you think you're missing anything, email us at mailroom@woodpeck.com.
You can also call us at 800-752-0725 from 9:00 a.m. to 4:00 p.m. EST Monday - Friday.

ALSO AVAILABLE FROM Woodpeckers®

WOODTURNING TOOL PRODUCT LISTING CARBIDE INSERTS PRODUCT LISTING

FSS Full Size Square
Uses Tips 20121, 20122 & 20123

FSR Full Size Round
Uses Tips 20124

FSD Full Size Detail
Uses Tips 20128 & 20129

MSS Mid Size Square
Uses Tips 20121, 20122 & 20123

MSR Mid Size Round
Uses Tips 20124

MSD Mid Size Detail
Uses Tips 20128 & 20129

PSS Pen Size Square
Uses Tips 20125 & 20126

PSR Pen Size Round
Uses Tips 20127

PSD Pen Size Detail
Uses Tips 20128 & 20129

PT Parting Tool-Ci
Uses Tips 20131 & 20130

20121 ■ .59" Square Insert Tip

20122 ■ .59" Square Insert - 2" Radius Tip

20123 ■ .59" Square Insert - 4" Radius Tip

20124 ● .63" Round Insert Tip

20125 ■ .44" Square Insert Tip

20126 ■ .44" Square Insert - 2" Radius Tip

20127 ● .46" Round Insert Tip

20128 ◆ Universal Detail Insert - Radius Tip

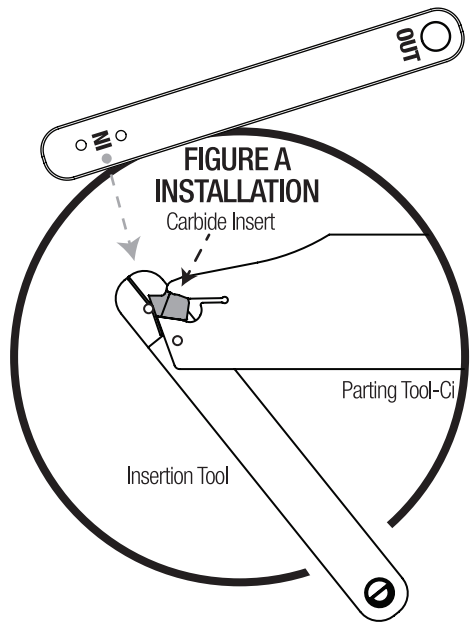
20129 ◆ Universal Detail Insert - Sharp Tip

20131 ■ Parting Tool-Ci Fluted Insert

20130 ■ Parting Tool-Ci Square Insert

INSTALLING A CARBIDE INSERT BLADE

1. Holding the Parting Tool-Ci handle in your left hand, place the carbide insert loosely in the end of the Parting Tool blade, centered in the width of the blade.
2. Using your right hand, insert the pivot pin on the Insertion Tool through the hole in the tip of the tool. **FIGURE A.**
3. Rotate the handle down to push on the heel of the carbide insert with the installation tool. The insert should slightly “snap” into place.
4. Do not over-insert the tool as damage may occur to either the parting tool blade or the installation tool.
5. Properly installed, the bottom heel of the carbide insert should be just slightly proud of the blade pocket.



REMOVING A CARBIDE INSERT BLADE

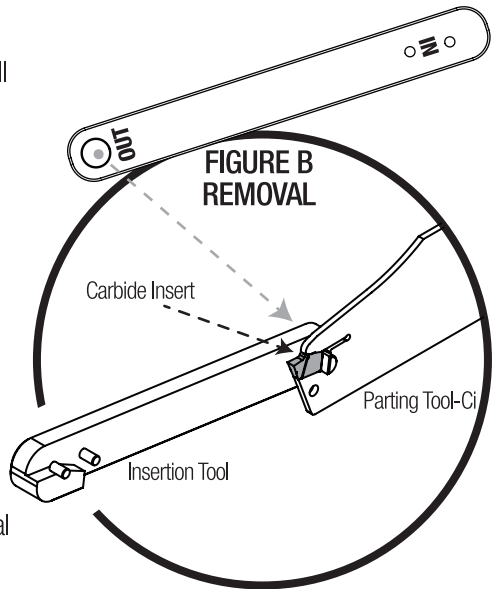
1. Insert the “D” shaped pin on the “OUT” end of the Insertion Tool behind the carbide insert. **FIGURE B.**

NOTE: If the space behind the insert is too small to allow this pin to fit, the carbide insert is slightly over-installed. Adjust your installation force accordingly.

2. Cover the carbide insert with your thumb during removal to prevent loss. Rotate the Insertion Tool up or down to remove the insert.

USING THE PARTING-TOOL-CI

1. Adjust the tool rest to bring the tip of the carbide insert level with the center of your workpiece.
2. The Parting Tool-Ci can either be held parallel and level to the centerline during the entire cut or, it may be used in a more traditional “ride the bevel” path at the start of the cut.



Woodpeckers®

PRECISION WOODWORKING TOOLS

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